



# FTIR-3400

**Gas Analyser** 



EPCC / PRODUCTS / APPLICATION / SOFTWARE / ACCESSORIES / CONSUMABLES / SERVICES

# **Analytical Technologies Limited**

An ISO 9001 Certified Company

www.analyticalgroup.net



On-site Series includes portable multicomponent gas analyzers for demanding applications. The FTIR-3400 incorporates a Fourier transform infrared, FTIR spectrometer, a temperature-controlled sample cell, and signal processing electronics. The analyzer offers versatility and high performance for all users.

The FTIR-3400 is designed for short term on site measurements with wide dynamic ranges. It is an ideal tool to measure trace concentrations of pollutants in wet, corrosive gas streams. The sample cell can be heated up to 180 °C. Sample cell absorption path length is selected according to the application.

The FTIR-3400 allows simple calibration using only single component calibration gases. The user can easily configure the analyzer for a new set of compounds.

## General parameters

Measuring principle	Fourier transform infrared, FTIR	
Performance	Simultaneous analysis of up to 50 gas compounds	
Operating temperature	Short term 0 - 40 °C long term 5 - 30 °C non-condensing	
Response time, T <sub>90</sub>	Typically < 120 s, depending on the gas flow and measurement time	
Storage temperature	-20 - 60 °C, non-condensing	
Power supply	100-115 or 230 V / 50 -60 Hz	
Power consumption Average 150 W, maximum 300 W		

## >> Spectrometer

Resolution	8 cm <sup>-1</sup> or 4 cm <sup>-1</sup>	
Scan frequency	10 scans / s	
Detector	Peltier cooled MCT	
Source	SiC, 1550 K	
Beamsplitter	ZnSe	
Wave number range	900 - 4 200 cm <sup>-1</sup>	

## Sample cell

Structure	Multi-pass, fixed path length 5.0 m	
Material	100 % rhodium coated aluminum	
Mirrors	Fixed, protected gold coating	
Volume	0.4 liters	
Connectors	Inlet Swagelok 6 mm, Outlet Swagelok 8 mm	



Gaskets	Viton ® O-rings
Temperature	180 °C, maximum
Window material	BaF2

# **Measuring parameters**

Zero-point calibration	24 hours, calibration with nitrogen (5.0 or higher N2 recommended)	
Zero-point drift	< 2 % of measuring range per	
Sensitivity drift	None	
Linearity deviation	< 2 % of measuring range	
Temperature drifts	< 2 % of measuring range per 10 K temperature change	
Pressure influence	1 % change of measuring value for 1 % sample pressure change. Ambient pressure changes measured and compensated	

## >> Electrical connectors

Digital interface	9-pole D-connector for RS-232 Analyzer is connected to an external computer via RS-232C cable. The external computer controls.	
Power connection	Standard plug CEE-22	
PSS connection	Remote connection of PSS (Portable Sampling System)	

## >> Gas inlet and outlet conditions

Gas temperature	Non-condensing, the sample gas temperature should be the same as the sample cell temperature	
Flow rate 120 - 600 liters per hour  Gas filtration Filtration of particulates (2 µm) required		
		Sample gas pressure
Sample pump	ole pump External, not included	

## **Electronics**

A/D converter	Dynamic range 95 dB
Signal processor	32-bit floating point DSP 120 MFLOPS
Computer	External, not included

# Analysis software (for external PC)

Operating system	Windows 7 or Windows 10	
Analysis software	Calcmet for Windows	



## **>>** Options

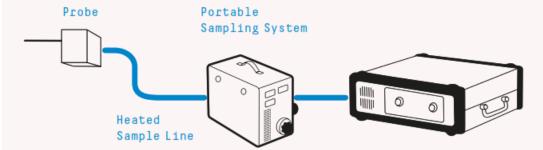
Sample cell	Multi-pass, fixed path length 2.5 m or 9.8m  Inside sample cell  TCP module (for analog inputs, outputs, relays)	
Pressure measurement		
Analog signals (ext. PC)		
Sample cell gaskets	Kalrez ® Wheeled cart for the analyzer and laptop computer	
Trolley		

#### Enclosure

Material	Aluminum	
Dimensions (mm)	390 * 445 * 164	
Weight	13.9 kg	
CE label	According to EMI guideline 89/336/EC	

FTIR Gas Analyzer is the most powerful tool available for emissions monitoring, process gas analysis and compliance testing.





#### What is the FTIR-3400 ?

A portable multicomponent FTIR analyzer that is designed for monitoring gas concentrations in hot, wet and corrosive gas streams. Together with the Portable Sampling System (PSS) it forms a complete portable FTIR emissions monitoring system offering the same top of the class performance fixed systems in an easily transportable package.



The entire sampling train of PSS is heated to 180 °C and allows direct sampling of hot and wet sample gas without need for preconditioning of the sample. This allows for easy operation of the system and accurate results, as no analyte (sample) gases will be lost in conditioning of the sample.

The compact and modular design of the system allows the analyzer to be easily transported and quickly assembled, allowing for fast mobilisation and less wasted time waiting to conduct the analysis.

The system is operated by the powerful yet easy to use software on a PC computer.

The Calcmet software offers all the tools needed for challenging measurement campaigns.

**Fourier Transform Infrared (FTIR)** spectroscopy, which is a powerful gas measurement technology. FTIR spectroscopy works by scanning and analyzing the entire infrared spectrum in order to measure all the infrared absorbing gases in the sample simultaneously. Most molecules have a characteristic absorption spectrum that can be used to identify gases and accurately measure their concentration.

#### >> What is it used for?

Due to the flexibility of FTIR technology can be used in a wide variety of applications, ranging from research applications to process measurements and emissions monitoring. Typical uses include:

Stack testing: QAL2 tests for HCI,NH3, SO2, NOx and other gases

Scrubber and catalyst efficiency tests

Combustion and engine R&D

PFC emissions at Aluminum and Semiconductor plants

Carbon capture and sequestration

Formaldehyde emissions from biogas

## **▶▶** Why buy the FTIR-3400?

- > Portable
- > Easy assembly on-site
- > Addition of new gases & ranges without hardware changes
- > No sample pre-conditioning
- > Online results
- > Simultaneous measurement of all gases



## >> Which gases can be measured?

The FTIR-3400 can be used to measure up to 50 different gases. In combustion processes the is typically used to simultaneously measure:

Typically measured gases	
Water, H2O	Hydrogen Fluoride, HF
Carbon Dioxide, CO2	Ammonia, NH3
Carbon Monoxide, CO	Methane, CH4
Nitrous Oxide, N2O	Ethane, C2H6
Nitric Oxide, NO	Propane, C3H8
Nitrogen Dioxide, NO2	Ethylene, C2H4
Sulfur Dioxide, SO2	Formaldehyde, CH2O
Hydrogen Chloride, HCI	Oxygen, O2

The FTIR-3400 is one of the most powerful tools available for challenging gas measurements. The amount of measurable gases is unparalleled and the system is easily configurable to measure new compounds without need for hardware changes.

Please contact your local representative for more available compounds, ranges and more information.



## **HPLC Servicing, Validation, Trainings and Preventive Maintenance:**

HPLC Servicing: HPLC Servicing: We have team of service engineers who can attend to any make of HPLC promptly @the most

affordable cost.

Trainings :We also take up preventive Maintenace to reduce downtime of HPLC's Trainings.

AMC's/CMC :AMC's/CMC :We offer user training both in-House and at customer sites on HPLC principles, operations, trouble-

shooting.

Validations: Validations: We have protocols for carrying out periodic Validations as per GLP/GMP/USFDA norms.

Instruments: We offer instruments/Renting Services Modules like pumps, detector etc. on Rent.





## **About Analytical Technologies**

Analytical Technologies is synonymous for offering technologies for doing analysis and is the Fastest Growing Global Brand having presence in at least 96 countries across the global. Analytical Technologies Limited is an ISO:9001 Certified Company engaged in Designing, Manufaturing, Marketing & providing Services for the Analytical, Chromatography, Spectroscopy, Bio Technology, Bio Medical, Clinical Diagnostics, Material Science & General Laboratory Instrumentation. Analytical Technologies, India has across the Country operations with at least 4 Regional Offices, 6 Branch Offices & Service Centers. Distributors & Channel partners worldwide.

## **Our Products & Technologies**



UV/VIS Spectro 2080+ Double Beam



Infra FTIR



Optima Gas Chromatograph 3007



Optima Gas Chromatograph 2979 Plus



Flash Chromatograph



Atomic Absorption Spectrophotometer



Liquid Partical Counter



Optical Emission Spectrophotometer



DSC/TGA



Semi Auto Bio Chemistry Analyzer



HEMA 2062 Hematology Analyzer



Micro Plate Reader/Washer



URINOVA 2800 Urine Analyzer



Total Organic Carbon 3800



Fully Automated CLIA



NOVA-2100 Chemistry Analyzer



PCR/Gradient PCR/ RTPCR



TOC Analyzer



Laser Particle Size Analyzer



Ion Chromatograph



Water purification system

## Regulatory compliances



## **Corporate Social Responsibility**

Analytical Foundation is a nonprofit organization (NGO) found for the purpose of:



- 1.Research & Innovation Scientist's awards/QC Professional Award: Quality life is possible by innovation only and the innovation is possible by research only, hence ANALYTICAL FOUNDATION is committed to identify such personallities for their contributions across various field of Science and Technology and awarding them yearly. To participate for award, send us your details of research / testing / publication at Info@analyticalfoundation.org
- 2. Improving quality of life by offering YOGA Training courses, Work shops/Seminars etc.
- 3. ANALYTICAL FOUNDATION aims to DETOXIFY human minds, souls and body by means of yoga, Meditation, Ayurveda, Health Care, Awards, Media, Events, Camps etc.

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F: +91 265 2254395